

# BAC5626

REVISION  
C  
6/18/2015

COLORED CHEMICAL CONVERSION  
COATINGS FOR ALUMINUM



THIS SPECIFICATION DESCRIBES THE APPLICATION OF CHROMATE CONVERSION COATING TO ALUMINUM  
AND ITS ALLOYS

<u>BAC 5626 DEPARTURES</u>	<u>EFF DATE</u>	<u>SUBCONTRACTOR(S) AFFECTED</u>	<u>ON MODELS</u>	<u>MFG DEPTS OF DIV BELOW AFFECTED</u>	<u>REASON</u>
9-11	1/27/1999	ALL	683, 684 (ISS)	BOEING DEFENSE AND SPACE GROUP (HUNTSVILLE ONLY)	UPDATE FOR MATERIAL OPTIONS, SOLUTION MIXING AND TEST OPTIONS AND CLARIFICATION.
9-16	8/5/1999	NONE	400 (B-1B), 900, 204 (E-3A), 667 (767 AWACS)	BOEING DEFENSE AND SPACE GROUP (EL PASO ONLY)	REVISE REQUIREMENTS FOR EL PASO OPERATIONS. ADD 204 AND 667 TO ON MODELS BLOCK
9-27	11/17/2006	NONE	494	SHOP 73HPK	TO ALLOW SHOP TO USE ETCH PROCESS PRIOR TO ALODINE.
9-28	4/6/2009	ALL	494	INTEGRATED DEFENSE SYSTEMS EXCEPT SHOP 73HPK	ALLOW ALKALINE ETCH CLEANING
9-30	5/15/2009	NORTHSTAR	494	NONE	ALLOW ALODINE WITHOUT DEOX AFTER MACHINING
9-31	6/12/2013	ALL	494 (F/A-22)	BDS AND SUPPORTING	ALLOW ALODINE 1132. SOURCE: BAC5719 CLASS F.