BAC5793

REVISION AA 8/03/2020 APPLICATION OF CORROSION RESISTANT FINISH FOR INTEGRAL FUEL TANKS



THIS SPECIFICATION ESTABLISHES THE REQUIREMENTS FOR SPRAY OR BRUSH APPLICATION OF BMS10-20, TYPE II, A CORROSION RESISTANT FINISH FOR INTEGRAL FUEL TANKS.

MFG DEPTS OF DIV BELOW **BAC 5793 DEPARTURES EFF DATE** SUBCONTRACTOR(S) AFFECTED ON MODELS REASON AFFECTED 9-19 10/28/2004 NOT AVAILABLE 10/28/2004 9-20 NOT AVAILABLE ALL COMMERCIAL AIRPLANES TO ALLOW BOEING PORTLAND TO USE THEIR EXISTING OVENS CAPABLE OF HOLDING +/- 25 F TOLERANCE AT SET POINTS OF 6-110 10/1/2014 NONE **BOEING PORTLAND** AND DERIVATIVES THEREOF 165 F (74 C) TO 175 F (80 C). NIPPI CORPORATION, AEROSPACE TO PROVIDE SPECIFICATION COVERAGE FOR NIPPI TO USE INFRARED (IR) OVEN FOR DRYING/CURING BMS10-20. TYPE II. DIVISION 3175 SHOWA-MACHI. 5/1/2014 767, 777 6-106 NONE KANAZAWA-KU YOKOHAMA, 236-8540 CLASS A, GRADE A FUEL TANK COATING. JAPAN ALL COMMERCIAL AIRPLANES A-7300, A-3250, A-3254, A-W315, 5/9/2014 NONE 6-107 TO ALLOW 30 MINUTES INDUCTION TIME FOR BMS10-20, GRADE A ON METAL PARTS. AND DERIVATIVES THEREOF AND A-W325 ALL COMMERCIAL AIRPLANES 6-109 11/4/2014 NONE SHOPS A-W315 AND A-W325 ONLY TO REVISE THICKNESS REQUIREMENTS FOR COMPLEX SHAPED PARTS. AND DERIVATIVES THEREOF ALL COMMERCIAL AIRPLANES REVISE TO REMOVE ONE TIME LIMITATION FOR REWORK IN 8.5.B. AND TO ADD ADDITIONAL PROCESSING STEPS (WET 6-118 3/2/2018 NONE A-W315 AND A-W325 AND DERIVATIVES THEREOF ADHESION TESTING). UPDATES REBRANDED ALODINE PRODUCT NAMES TO BONDERITE. ALL COMMERCIAL AIRPLANES 6-121 8/3/2020 JAPANESE SUBCONTRACTORS NONE TO ALLOW USE JIS K 1524 METHYL ETHYL KETONE (MEK) FOR SURFACE PREPARATION AND MEK RUB TEST AND DERIVATIVES THEREOF 1) REVISE MASKING REQUIREMENT TO MINIMIZE CONTAMINATION TRANSFER 2) SURFACE PREPARATION/THICKNESS FOR 6-122 8/3/2020 ALL 787 BCA AND SUPPORTING COMPOSITES 3) REWORK REQUIREMENTS FOR TI/CRES 4) MORE STRINGENT WET ADHESION TEST 5) MANDATE 100 PERFECT ADHESION TEST FREQUENCIES FOR COMPOSITES 1) REVISE MASKING REQUIREMENT TO MINIMIZE CONTAMINATION TRANSFER 2) SURFACE PREPARATION FOR COMPOSITES 3 8/3/2020 ALL, EXCEPT A-W315 AND A-W325) REWORK FOR TITANIUM AND CRES 4) 100 PERCENT FREQUENCY FOR PLASTIC HARDWARE ADHESION TESTING 5) THICKNESS 6-123 ALL 777-9 REQUIREMENT FOR PLASTIC HARDWARE IAS PLANS TO IMPLEMENT NEW ASAA PROCESS NEXT YEAR. THE NEW PROCESS IS FASTER, NEEDED TO MAKE PROJECTED 8/3/2020 DCNPSO-011790_01 N/A N/A N/A AIRPLANE RATES, AND SAVES ON THE COST OF A TANK REPLACEMENT ALL. EXCEPT DV INDUSTRIES ALL BDS AND SUPPORTING PROVIDE DIRECTION FOR SOLVENT RUB TEST ON TUBES. CORRECT WET ADHESION TEST TYPE. S-6418 9-26 8/3/2020 494 8/3/2020 DV INDUSTRIES ADD SPECIAL REQUIREMENTS FOR DV INDUSTRIES. CORRECT WET ADHESION TEST TYPE. S-6419 9-27 494 NONE 9-28 8/3/2020 ALL ALL BDS (EXCEPT 494) ALL BDS AND SUPPORTING REVISE SECTION 8.1.1.2 TITLE TO SEALED ANODIZED ALUMINUM, UPDATE TO REV. AA