

# BAC5632

REVISION  
**E**  
10/9/2020

BORIC ACID – SULFURIC ACID  
ANODIZING



THIS SPECIFICATION ESTABLISHES THE REQUIREMENTS FOR BORIC ACID–SULFURIC ACID ANODIZING OF ALL ALUMINUM AND ALUMINUM ALLOYS.

<u>BAC 5632 DEPARTURES</u>	<u>EFF DATE</u>	<u>SUBCONTRACTOR(S) AFFECTED</u>	<u>ON MODELS</u>	<u>MFG DEPTS OF DIV BELOW AFFECTED</u>	<u>REASON</u>
6-85	6/18/2019	PIONEER INDUSTRIES	ALL COMMERCIAL AIRPLANES AND DERIVATIVES THEREOF	NONE	TO ALLOW EXTENSION OF FLOW TIME FROM CLASS 5 ANODIZING TO FIRST PRIME COAT OR FUEL TANK COATING FROM 16 TO 48 HOURS.
6-89	10/9/2020	NONE	ALL COMMERCIAL AIRPLANES AND DERIVATIVES THEREOF	SHOP A-7300 ONLY	TO EXTEND THE TIME BETWEEN ANODIZING TO FIRST PRIMER OR FUEL TANK COATING APPLICATION TO 80 HOURS
9-10	2/6/2017	ALL	ALL BDS EXCEPT 494 (F-22), 809 (P-8) AND 842 (KC46)	ALL BDS AND SUPPORTING	DIRECT USERS TO BAC5884.
DCNPSO_013077_01	10/9/2020	N/A	N/A	N/A	TO MAKE A COMPLETE REVISION TO INCLUDE CORRECTING TYPOGRAPHICAL ERRORS, INCORPORATING DEPARTURES AND UPDATING MATERIAL REFERENCES.